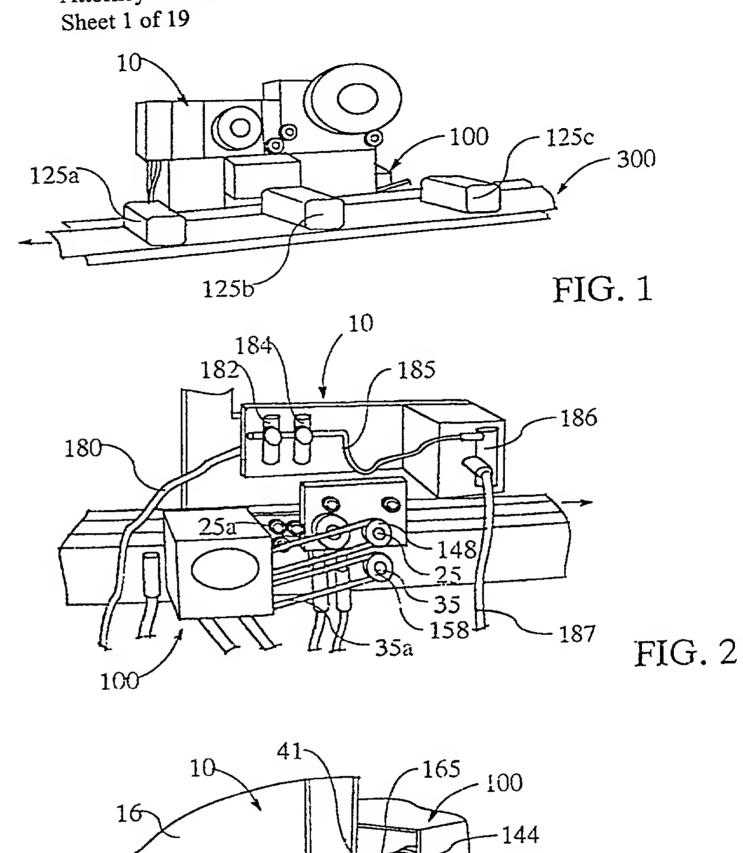
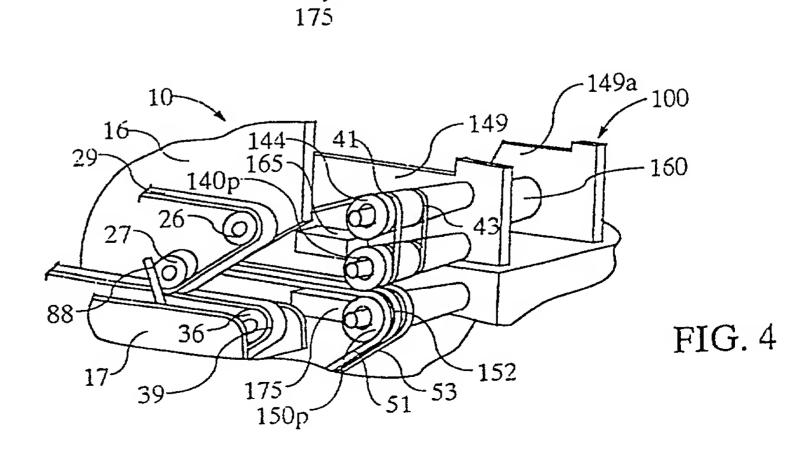
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145

-140p

FIG. 3

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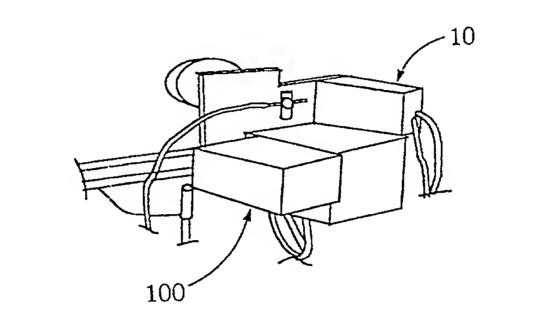
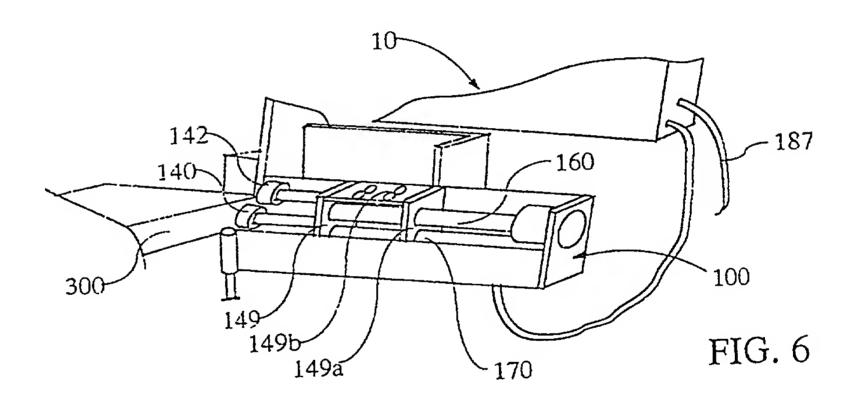
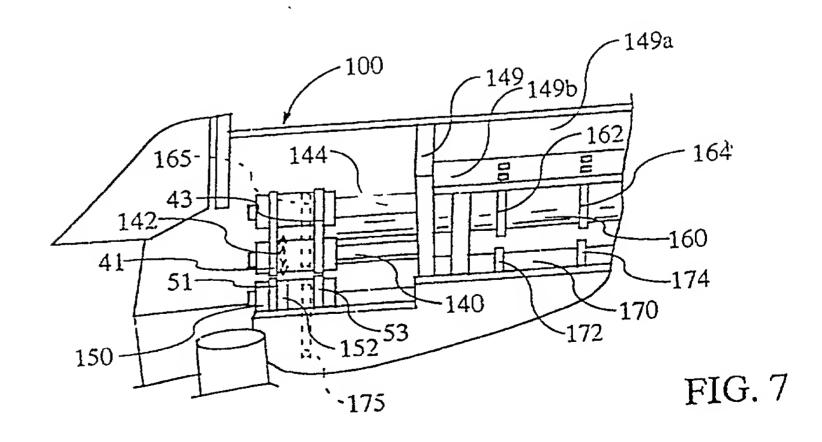


FIG. 5



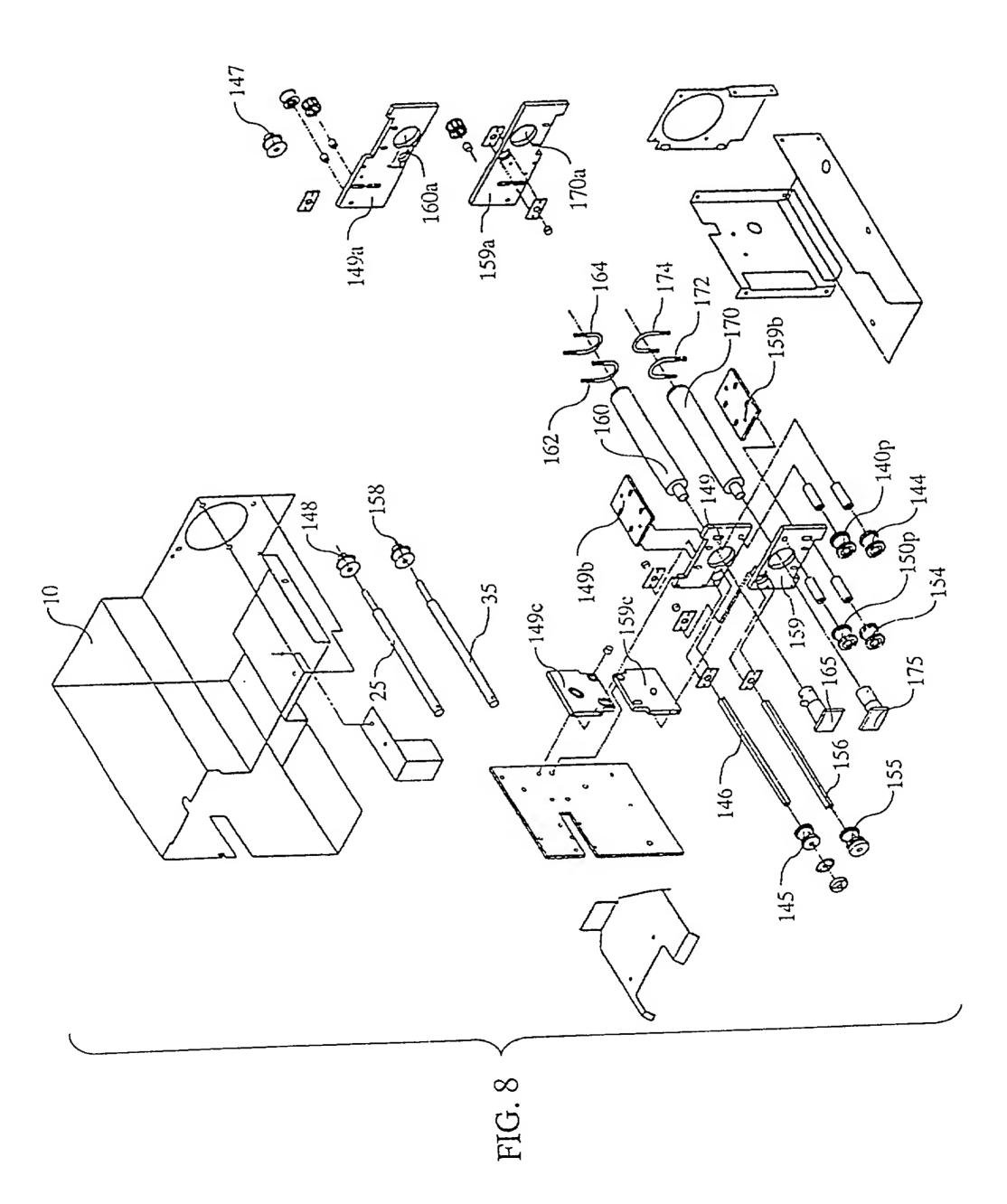


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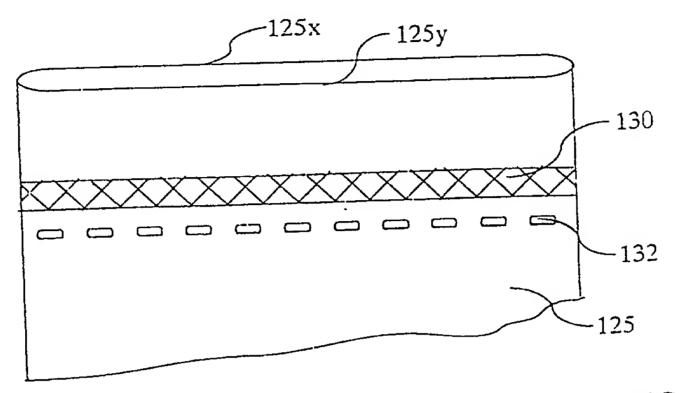
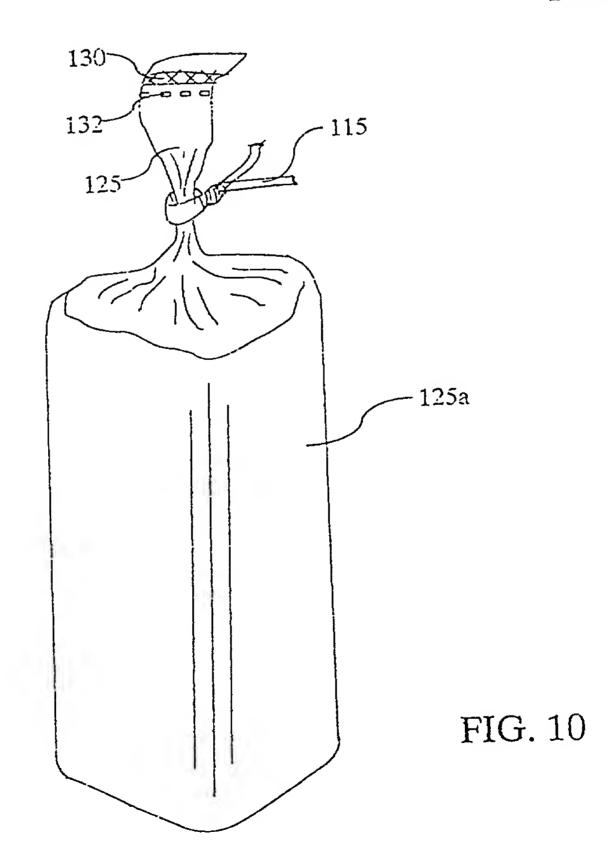


FIG. 9



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## BAG SEALING PROFILE FOR PRODUCTION SETUP psi equal 25

MAXIMUM TEMPERATURE 600°F.

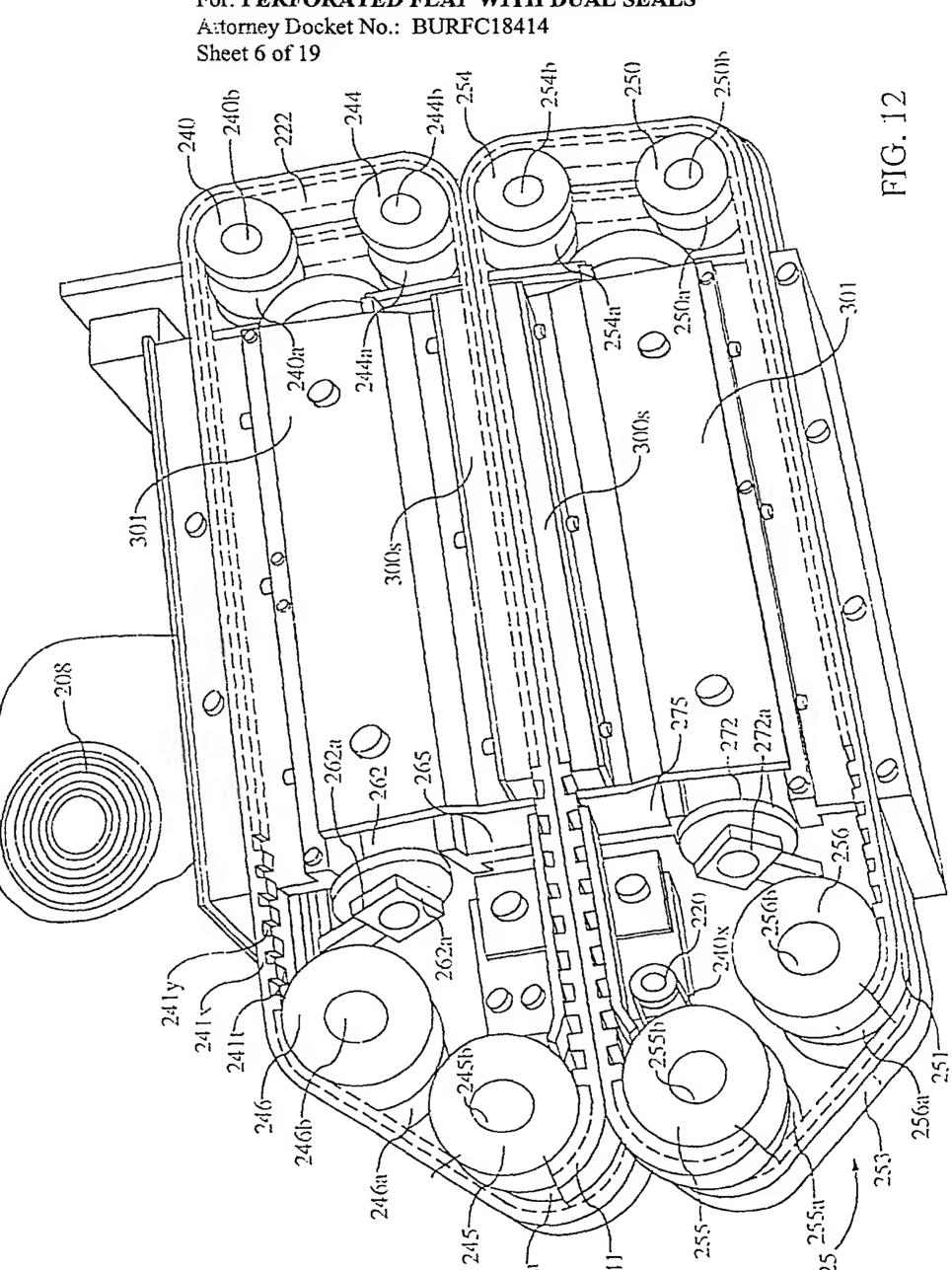
	MAXIMI	JM TEMP	ERATURE	000 F.	
Conveyor Speed FPM	60	50	40	34	28
	125	104	85	71	56
Servo-tyer FPM	-		9	8	7
Servo belt setting	11	10			475
Bag 2.0 mil	N/A	N/A	600	550	
Bag 1.5 mil	500	535	500	485	440
	550	475	445	415	385
Bag 1 mil					

Note: The above temperatures are used as a guide only. Bag characteristics may require temperature adjustment for bag quality.

FIG. 11

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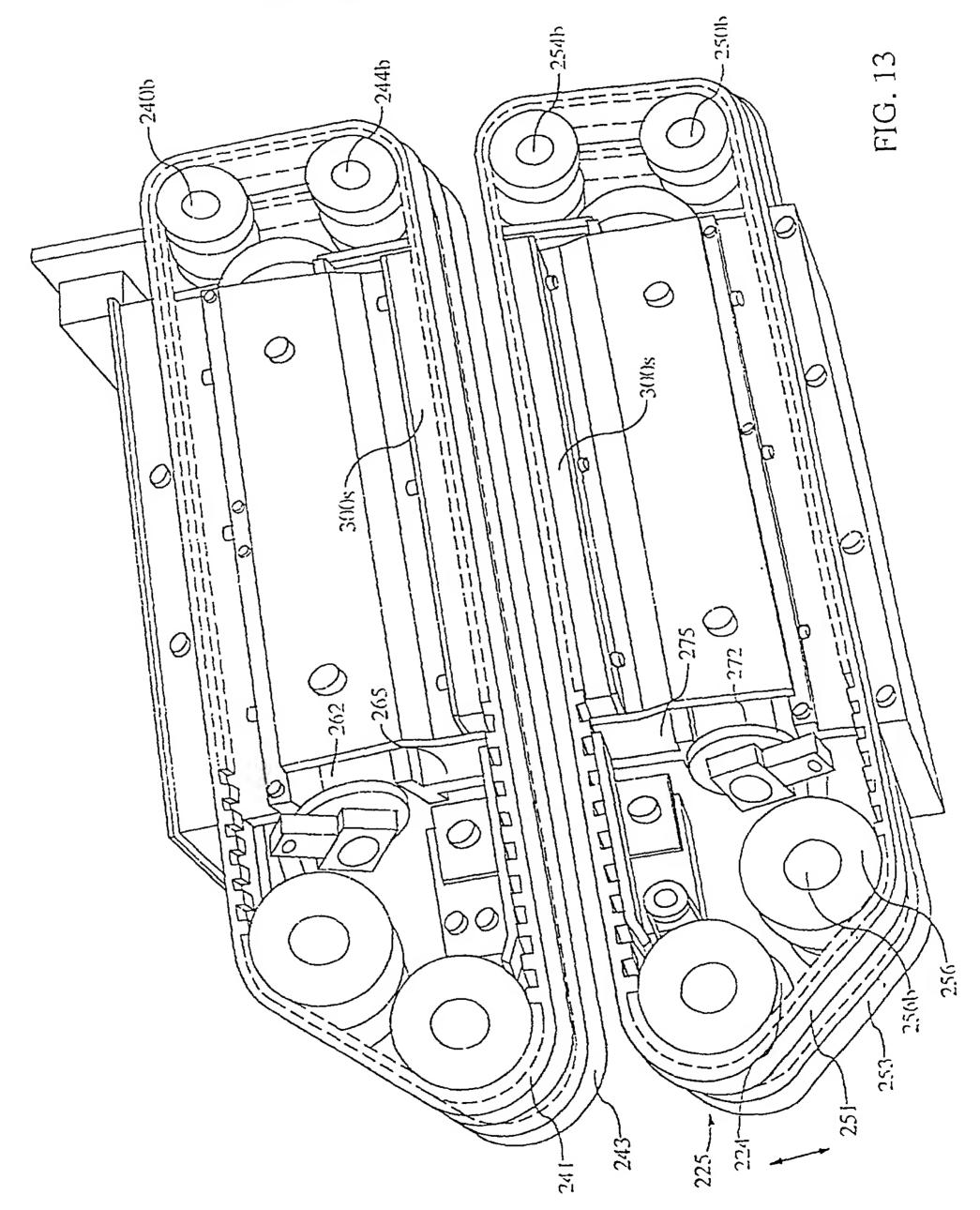


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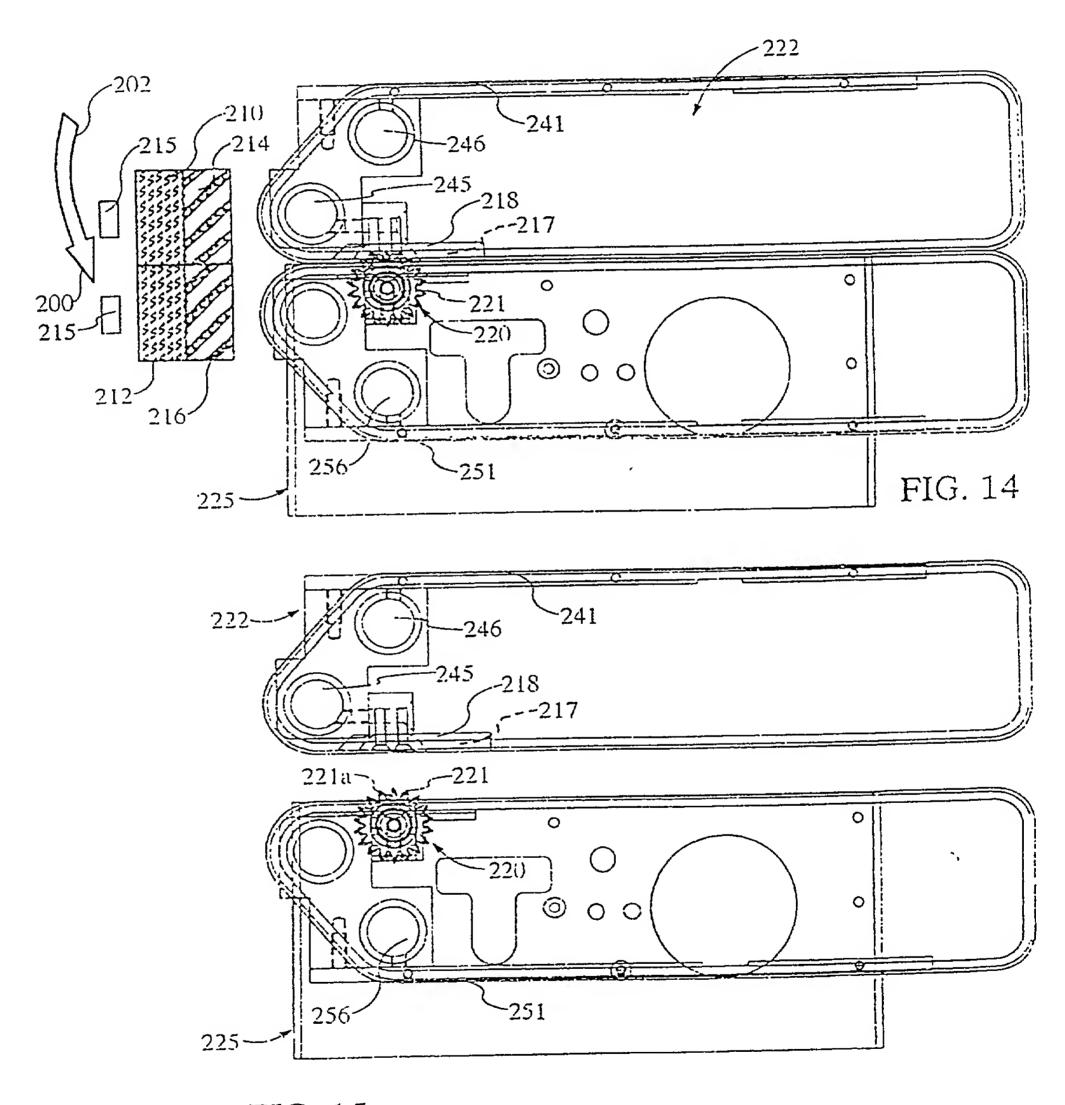


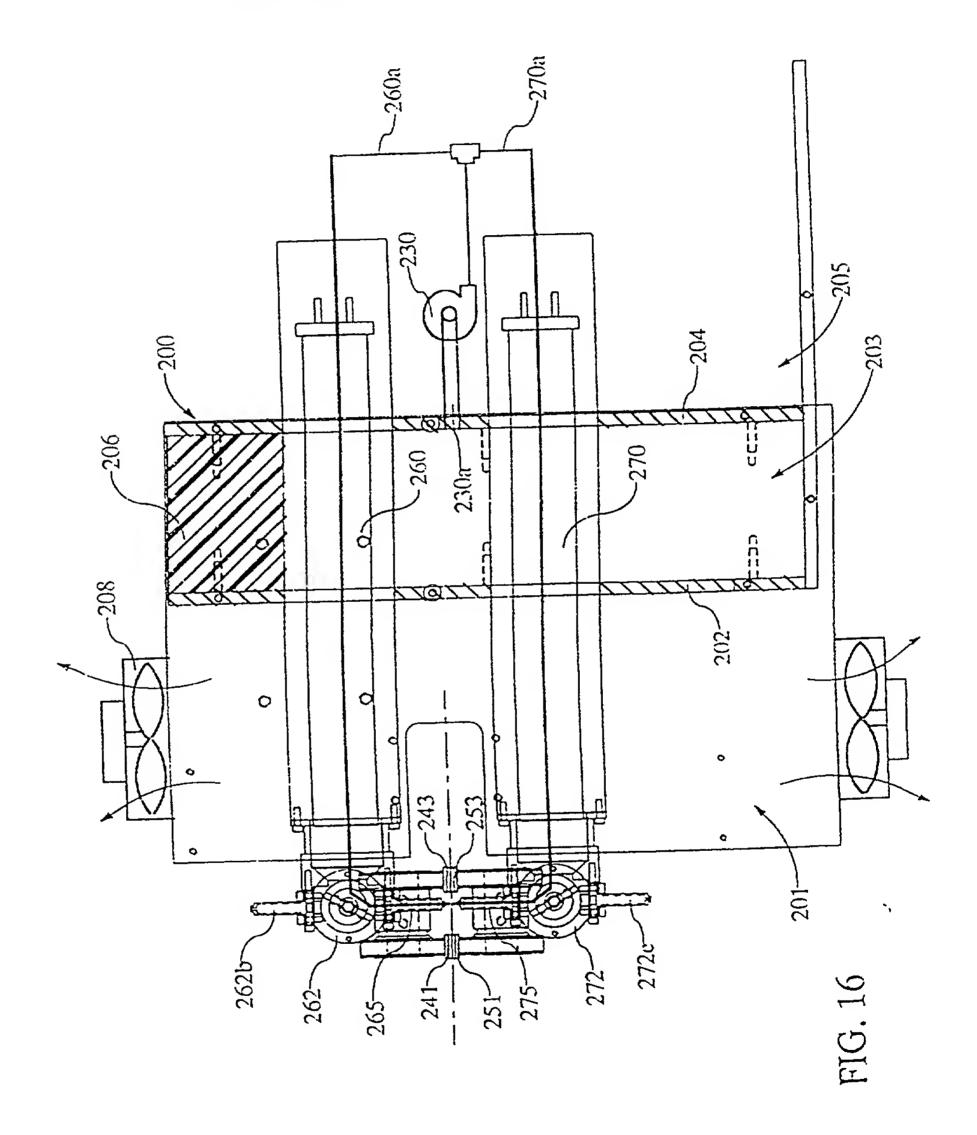
FIG. 15

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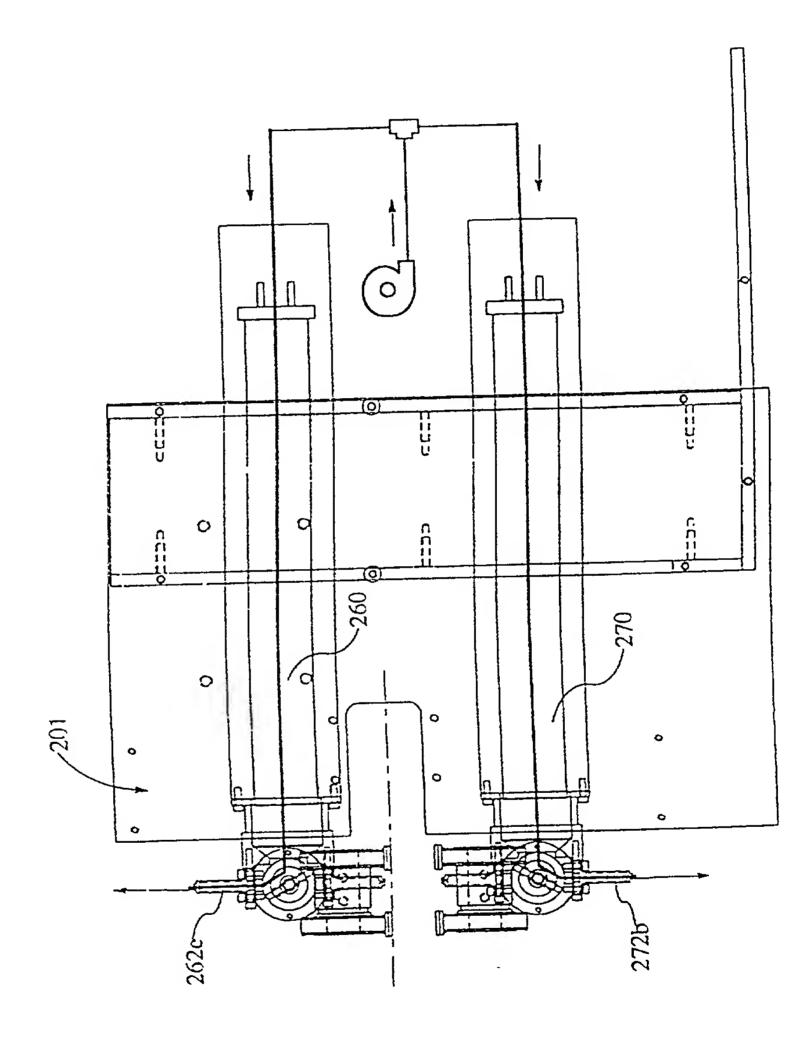
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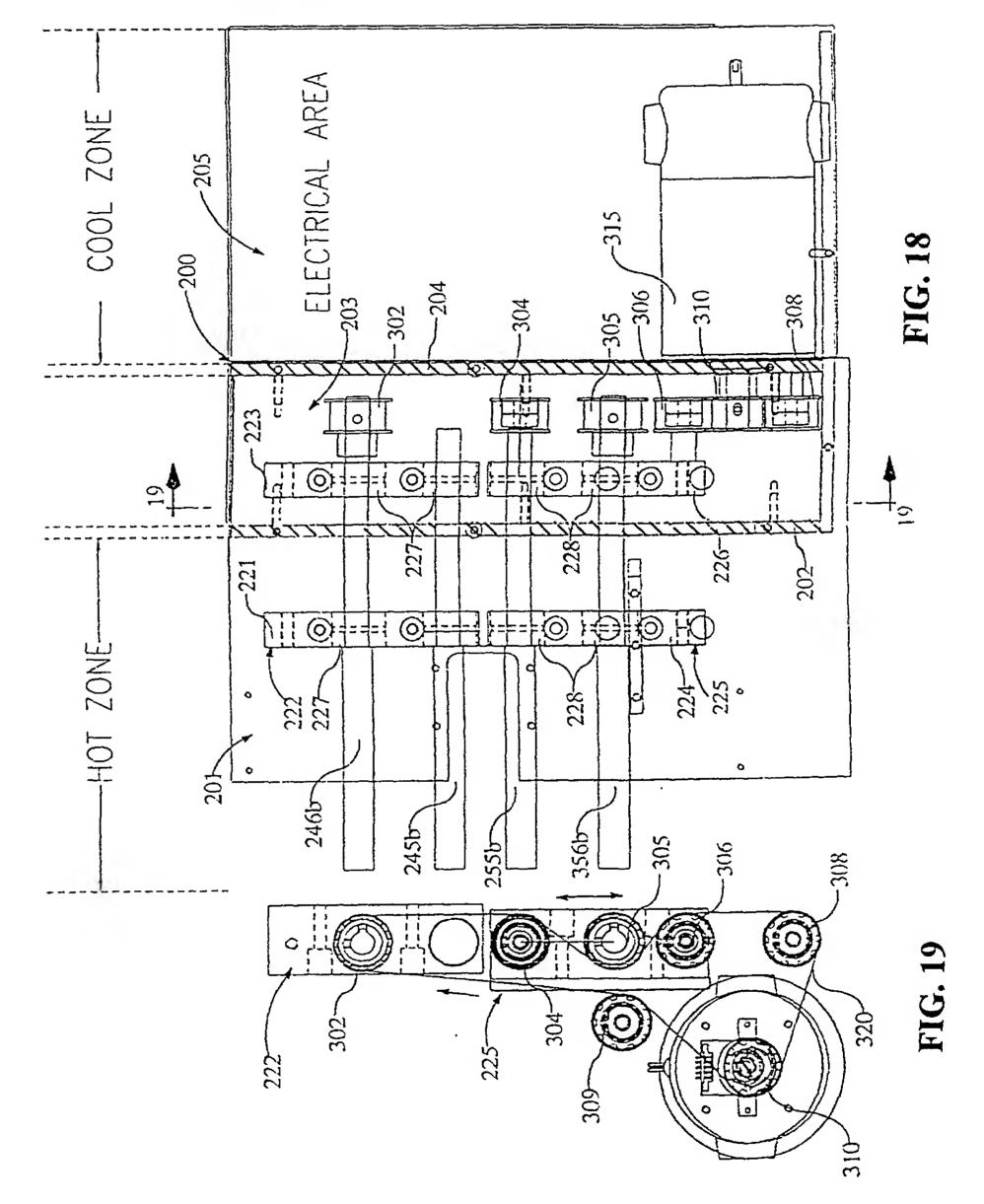


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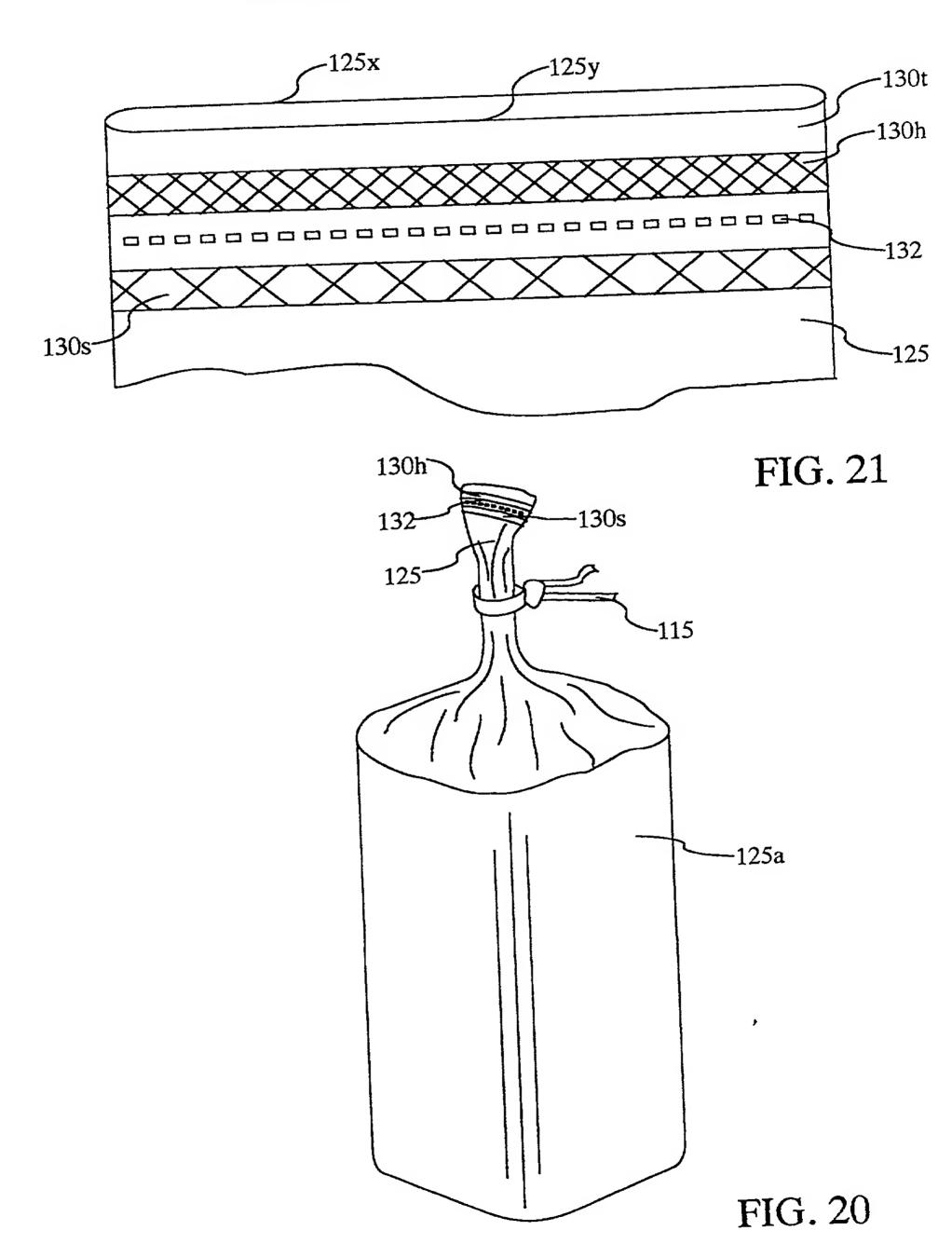


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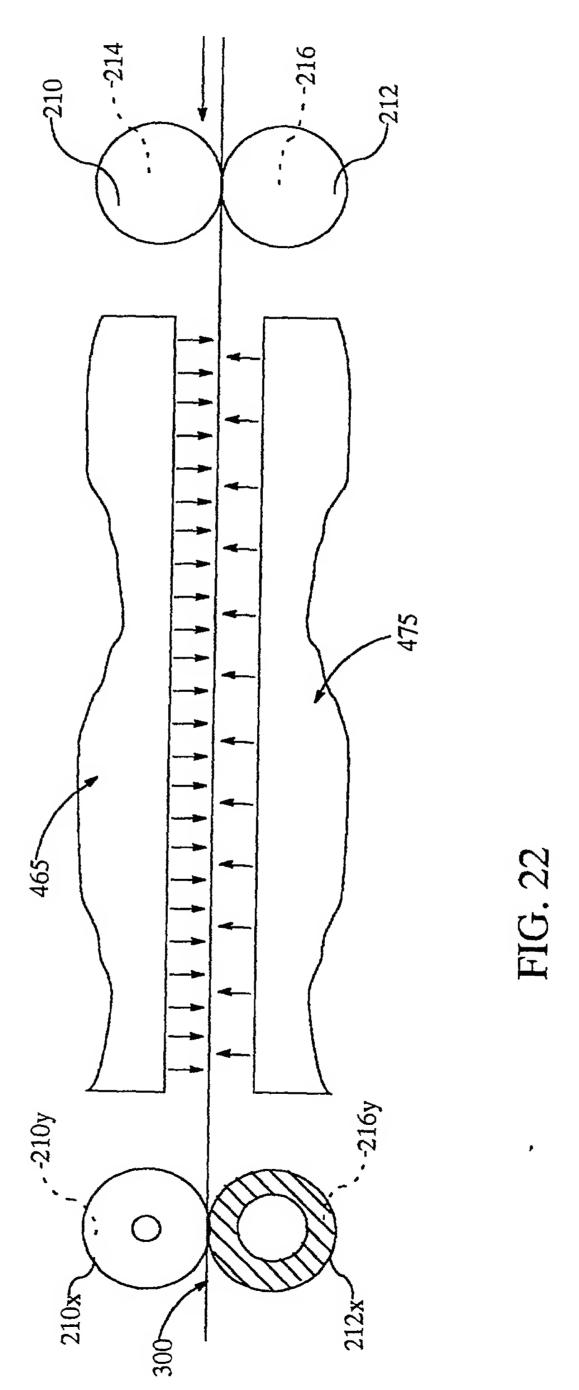
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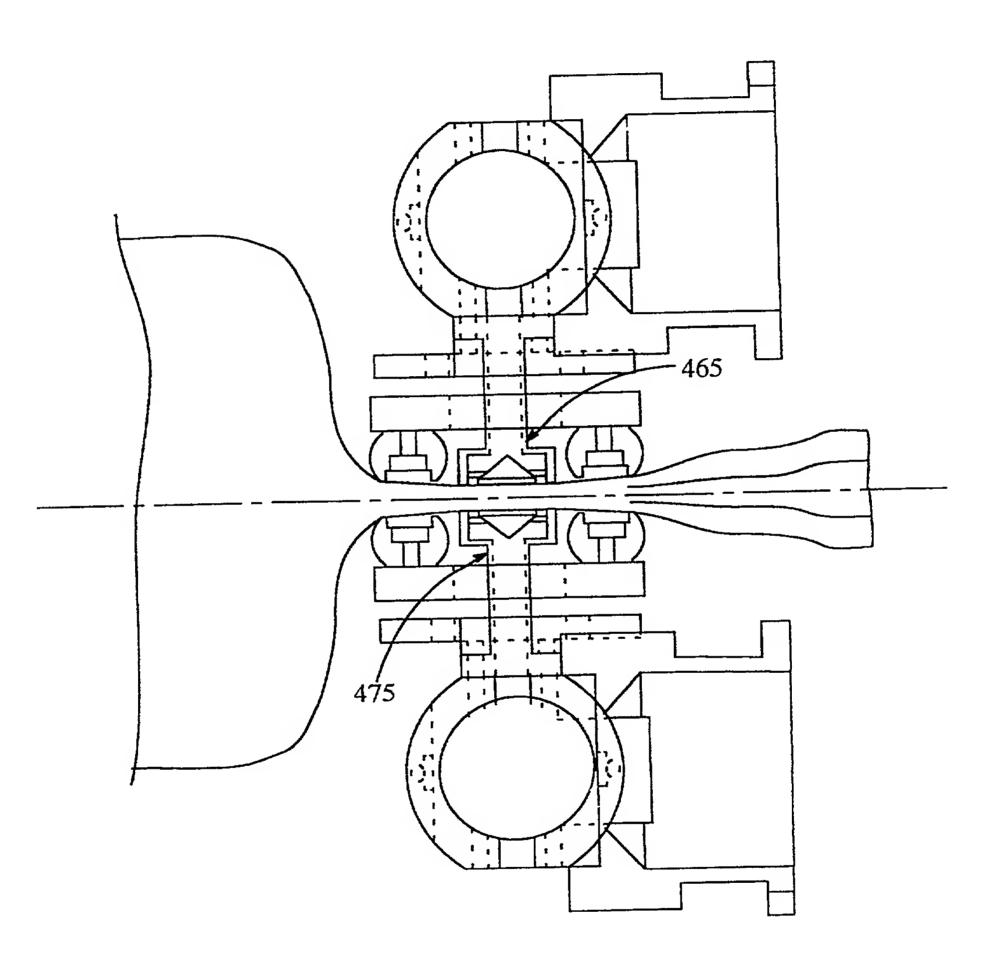


FIG. 23

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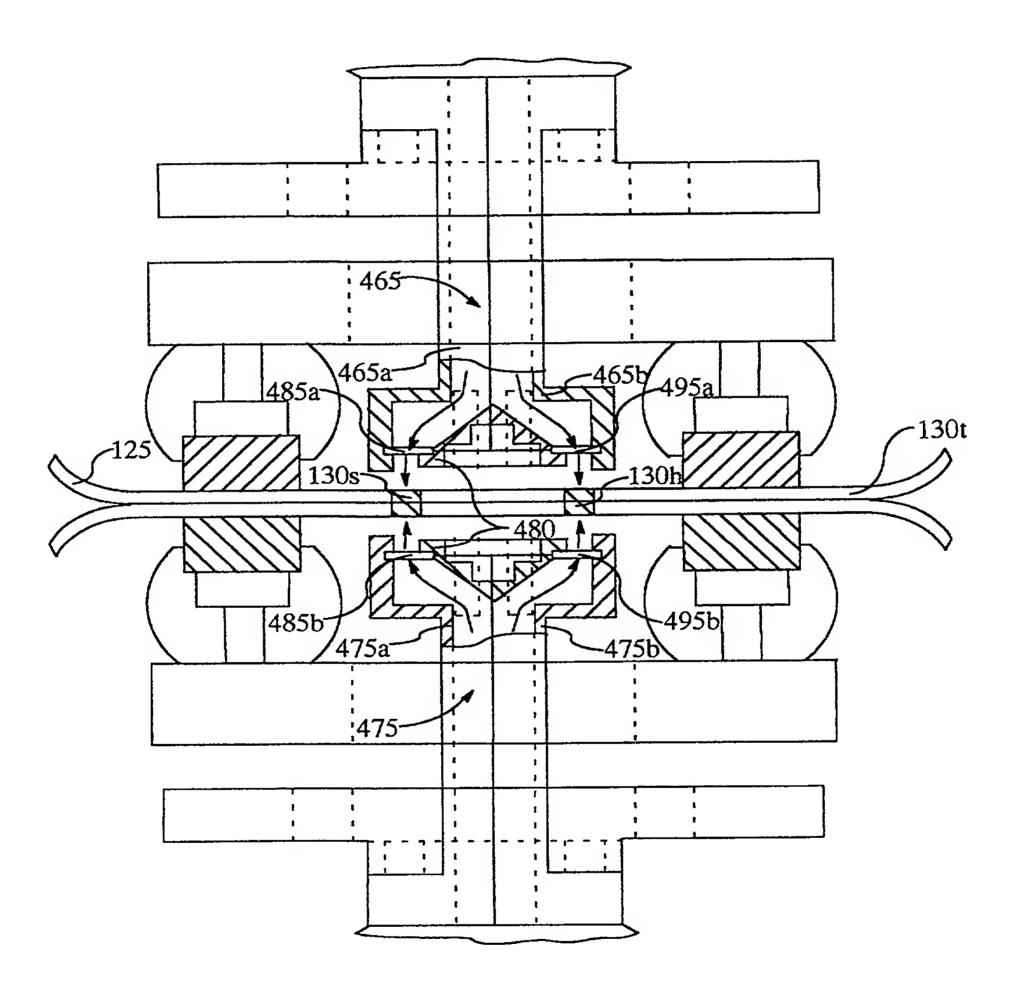


FIG. 24

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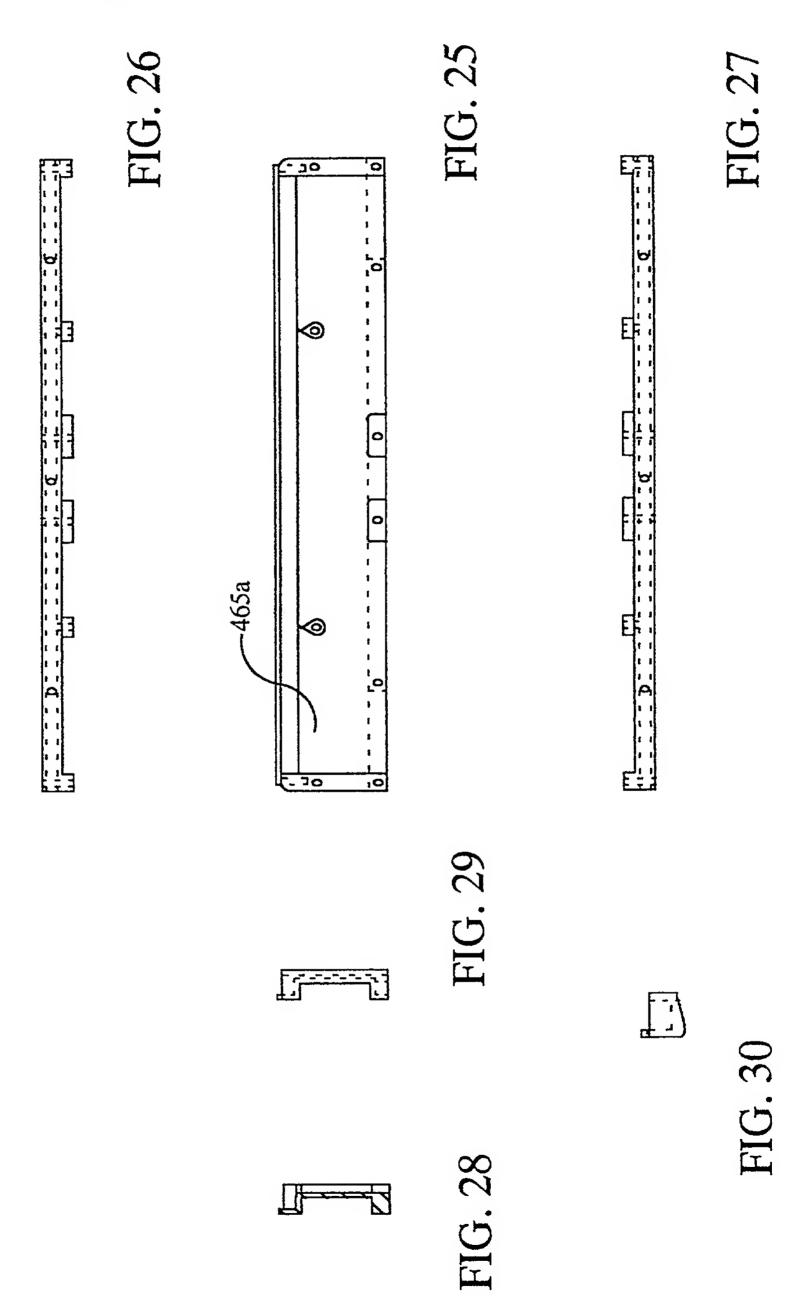
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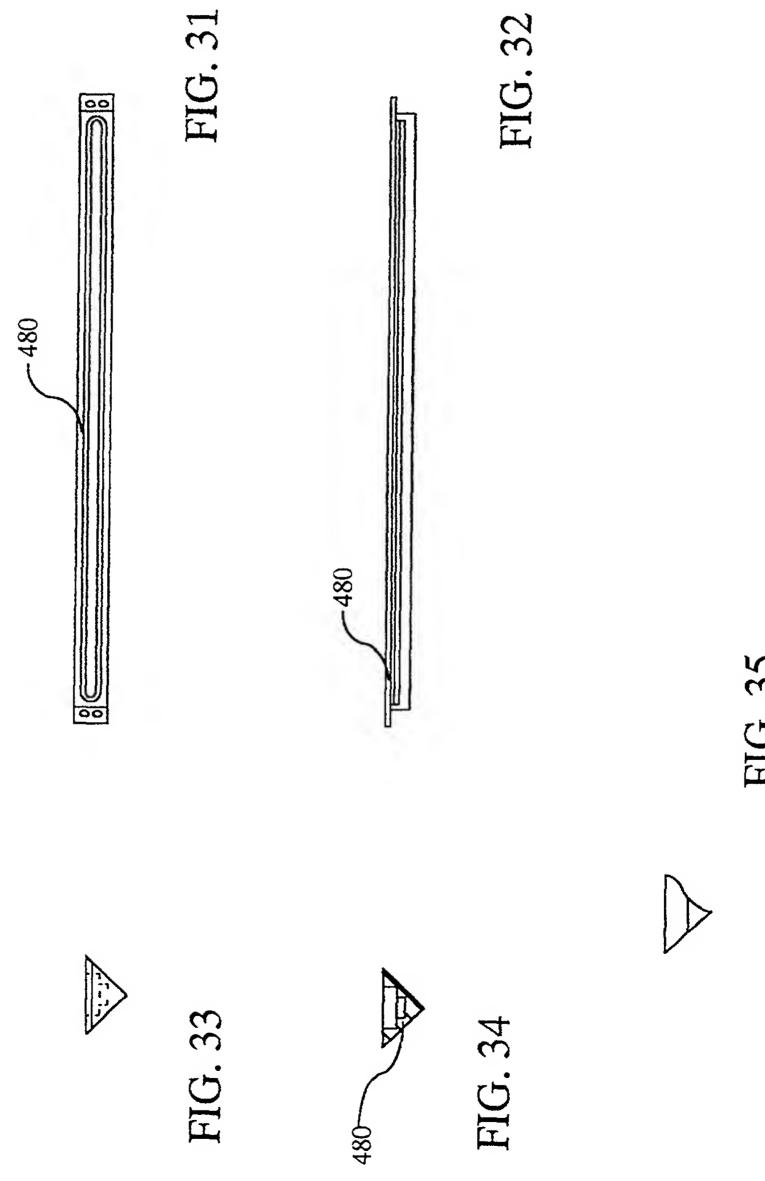


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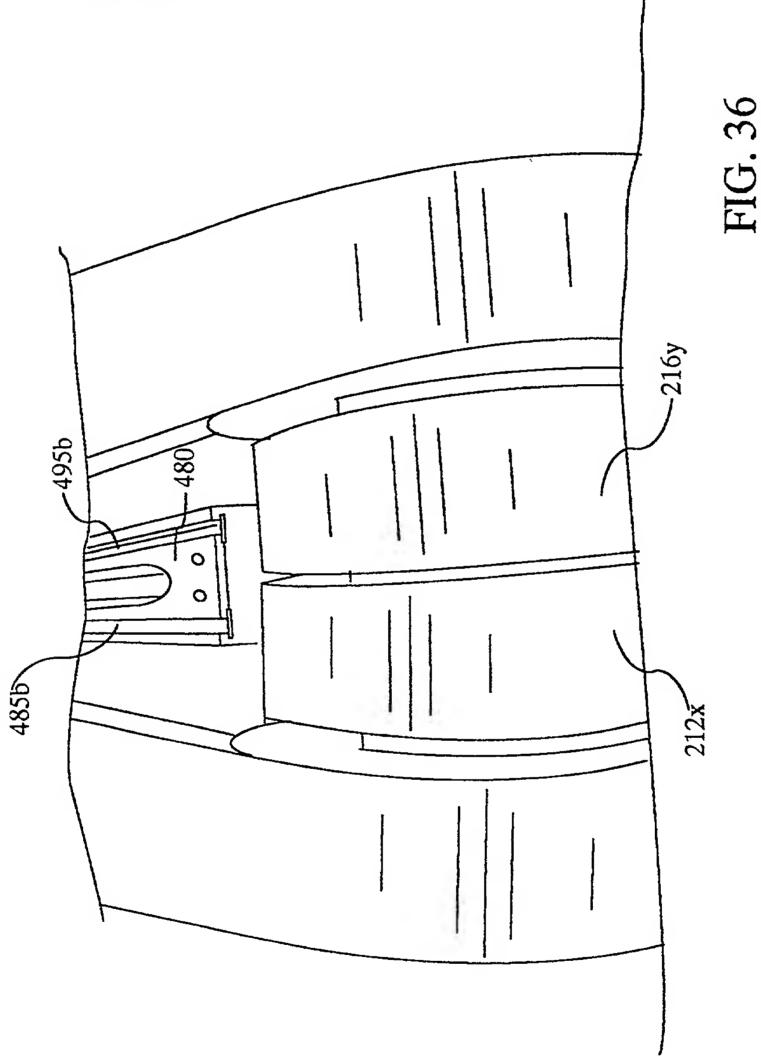
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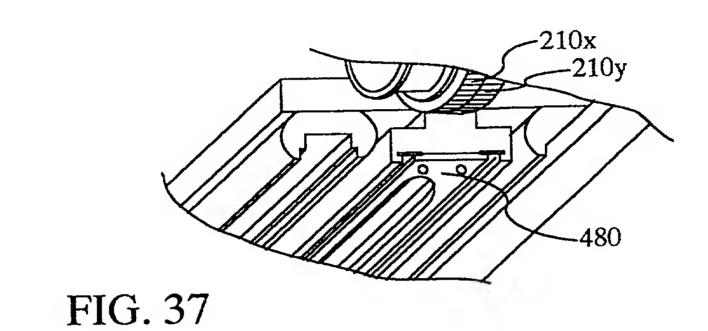
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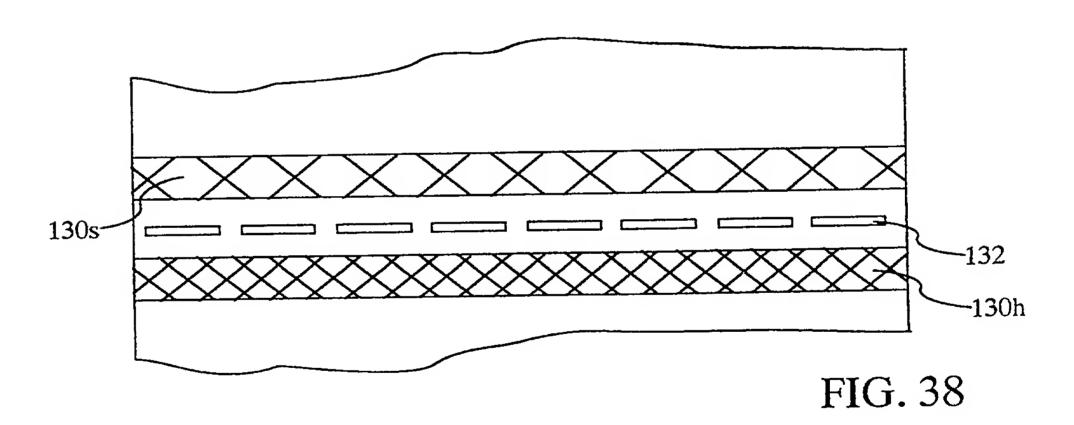
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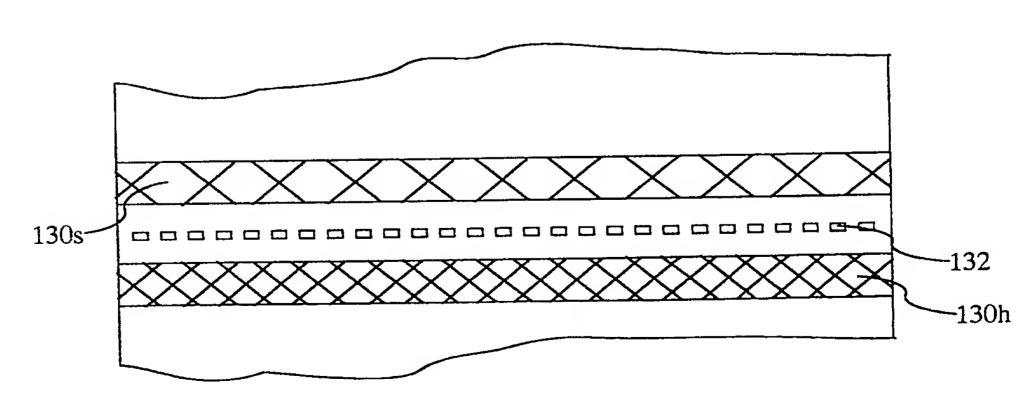


FIG. 39